



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5080-3

Job Sheet 179739



Part No: D5080-3

Job Qty: 12 ea

Part Name: Striker Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/21/18

Job Tracking No:

Due Date: 7/18/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A IPP REV:A 14.03.19 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea		7/18/18	0.00	0.00	Start Up Waterjet		SC 18/06/18
100	Waterjet	12 pcs		7/18/18	0.00	0.62	Waterjet1		SC 18/06/18
110	QC	12 pcs		7/18/18	0.00	0.00	QC2 Waterjet-2		SC 18/06/18
120	QC	12 pcs		7/18/18	0.00	0.00	QC8-5		38
130	Brake NC	12 pcs		7/18/18	0.01	0.49	Brake NC 1		9-89 DAS 38
140	QC	12 pcs		7/18/18	0.00	0.00	QC5		9-89
150	Packaging	12 pcs		7/18/18	0.00	0.00	Packaging3	4/138 6	NOV 19 2018
160	QC21-SA	12 Ea		7/18/18	0.00	0.00	QC21	9-89	DAS 21 NOV 19 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S18GA	304/316 .050 Sheet	.3360 sf (.028 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S18GA	0	168	0

Part Specifications

Specifications could not be found.

Plex 6/21/18 7:42 AM Dart.lajeunesse.marie

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																
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Date : _____		Step #: _____		MRB (QSI042) Approval																																																
Description Work Order Deviation DART AEROSPACE Contained By _____ Part: D5080-3 Job No: 179739 Serial No/Batch: S083842 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: _____ Date: 06/25/18																																																				
Root Cause <table style="width:100%;"> <tr><td>Environment ☐</td><td>No Re-verification ☐</td><td>Pressure ☐</td></tr> <tr><td>Design ☐</td><td>Operator ☐</td><td>Bending ☐</td></tr> <tr><td>Doc/Data ☐</td><td>Offset/Setup ☐</td><td>Centre l. ☐</td></tr> <tr><td>Equip/Tooling ☐</td><td>Supplier ☐</td><td>Cracks ☐</td></tr> <tr><td>Handling/Pre ☐</td><td>Training ☐</td><td>Crimp/Kink/Ripple/Wave ☐</td></tr> <tr><td>Material ☐</td><td>Use for Testing ☐</td><td>Cuffs ☐</td></tr> <tr><td>Internal Transport ☐</td><td>Poor Information ☐</td><td>Crushing ☐</td></tr> <tr><td>Tribal Knowledge ☐</td><td>Rushing ☐</td><td>Heat Treat ☐</td></tr> <tr><td>LOA ☐</td><td>Product Improvement ☐</td><td>Wave/Twist in Tube ☐</td></tr> <tr><td>Substation ☐</td><td>Process Improvement ☐</td><td>Marks/Chatter ☐</td></tr> <tr><td>Past Expiry Date ☐</td><td>Manufacturing Process ☐</td><td></td></tr> <tr><td>Misidentified ☐</td><td>Past Due ☐</td><td></td></tr> </table> <table style="width:100%;"> <tr><td>Inspection Incomplete/Unqualified ☐</td></tr> <tr><td>Contamination ☐</td></tr> <tr><td>Countersink ☐</td></tr> <tr><td>Cut Too Short ☐</td></tr> <tr><td>Instructions Incomplete/Unclear ☐</td></tr> <tr><td>Drill Holes ☐</td></tr> <tr><td>Out of Sequence ☐</td></tr> <tr><td>Off-set ☐</td></tr> <tr><td>Mislabeled ☐</td></tr> <tr><td>Fit/Function ☐</td></tr> <tr><td>Misaligned/off center ☐</td></tr> </table>						Environment ☐	No Re-verification ☐	Pressure ☐	Design ☐	Operator ☐	Bending ☐	Doc/Data ☐	Offset/Setup ☐	Centre l. ☐	Equip/Tooling ☐	Supplier ☐	Cracks ☐	Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Material ☐	Use for Testing ☐	Cuffs ☐	Internal Transport ☐	Poor Information ☐	Crushing ☐	Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Past Expiry Date ☐	Manufacturing Process ☐		Misidentified ☐	Past Due ☐		Inspection Incomplete/Unqualified ☐	Contamination ☐	Countersink ☐	Cut Too Short ☐	Instructions Incomplete/Unclear ☐	Drill Holes ☐	Out of Sequence ☐	Off-set ☐	Mislabeled ☐	Fit/Function ☐	Misaligned/off center ☐
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